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## Navigating the Global Supply Chain Crisis: Innovative Solutions for Business Resilience

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The global supply chain crisis, exacerbated by recent geopolitical tensions, economic disruptions, and the COVID-19 pandemic, has posed significant challenges for businesses worldwide. This article explores innovative strategies to enhance business resilience in navigating these supply chain disruptions. Through a comprehensive literature review and case studies of key industries, we identify critical solutions such as digitalization, supply chain diversification, and strategic partnerships. The findings highlight the importance of agility, risk management, and innovation in mitigating supply chain risks. By implementing these approaches, businesses can not only survive but thrive in the face of uncertainty, ensuring long-term sustainability and competitiveness. This study provides valuable insights for policymakers and business leaders seeking to strengthen global supply chains against future crises.

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## 1. Introduction

The global supply chain crisis has emerged as one of the most pressing challenges for businesses worldwide, driven by a confluence of factors including geopolitical tensions, economic instability, and the COVID-19 pandemic (Ivanov, 2021; Lee et al., 2022). Supply chains, which form the backbone of global commerce, have experienced unprecedented disruptions, impacting everything from raw material availability to consumer delivery times (Brandon-Jones et al., 2021). As companies grapple with these disruptions, there is an urgent need to explore innovative solutions that can bolster business resilience and adaptability in the face of ongoing and future challenges (Mollenkopf et al., 2020).

While substantial research has been conducted on supply chain management under normal circumstances, there is a notable gap in the literature regarding effective strategies for navigating severe global disruptions (Sheffi & Rice, 2021). Existing studies often focus on traditional risk management techniques and fail to address the rapidly evolving nature of the current crisis (Christopher & Peck, 2004). This research aims to fill this gap by examining cutting-edge solutions and best practices that have emerged in response to recent supply chain challenges (Ivanov & Dolgui, 2021).

The urgency of addressing the global supply chain crisis cannot be overstated. Disruptions have led to significant economic losses, reduced consumer satisfaction, and strained international relations (Gereffi & Lee, 2016). For businesses, adapting to these disruptions is not merely a matter of operational efficiency but a critical factor for survival and competitive advantage (Ketokivi & Choi, 2014). This study seeks to provide actionable insights that can help organizations navigate these turbulent times and build more resilient supply chains.

Previous research has explored various aspects of supply chain resilience, including the impact of disruptions on global logistics (Jüttner et al., 2003) and strategies for enhancing supply chain flexibility (Hopp & Spearman, 2008). However, many studies have been limited to specific industries or regions, and there is a lack of comprehensive analysis that integrates innovative solutions across different sectors (Tukamuhabwa et al., 2015). This study builds upon the foundational work of these researchers by

providing a holistic view of innovative strategies applicable to diverse business contexts.

This research is novel in its approach, focusing on innovative solutions that go beyond traditional risk management strategies. By incorporating recent advancements in technology, such as artificial intelligence and blockchain, and examining their application in real-world scenarios, this study provides a fresh perspective on enhancing supply chain resilience (Kache & Seuring, 2017). Additionally, the inclusion of case studies from various industries offers practical insights into the implementation of these innovative strategies.

The primary objective of this study is to identify and analyze innovative solutions that can improve business resilience in the context of the global supply chain crisis. Specifically, it aims to: (1) evaluate the effectiveness of digital technologies and strategic partnerships in mitigating supply chain disruptions, (2) assess the role of supply chain diversification in enhancing resilience, and (3) provide actionable recommendations for businesses seeking to adapt to ongoing challenges (Cui et al., 2020). The findings of this research will benefit policymakers, business leaders, and supply chain professionals by offering practical strategies to navigate current and future supply chain disruptions effectively.

The Global Supply Chain Crisis refers to the widespread disruptions and inefficiencies experienced across international supply chains, particularly evident since the onset of the COVID-19 pandemic. This crisis has been characterized by severe delays, increased costs, and significant shortages of goods and materials. Disruptions have affected various sectors, including manufacturing, transportation, and retail, revealing vulnerabilities in global supply networks that were previously overlooked. Factors contributing to the crisis include geopolitical tensions, trade restrictions, and logistical bottlenecks, which have compounded the challenges faced by businesses and consumers alike (Ivanov, 2021).

One of the critical aspects of the Global Supply Chain Crisis is its impact on global trade and economic stability. The interconnected nature of modern supply chains means that disruptions in one region can have cascading effects worldwide. For example, port congestion in major hubs such as Shanghai and Long Beach has led to delays in shipments, exacerbating shortages and driving up prices for essential goods (Brandon-Jones et al., 2021). The crisis has highlighted the need for greater resilience and flexibility

within supply chains, as companies struggle to adapt to sudden changes in demand and supply conditions.

In response to the crisis, businesses and governments are exploring various strategies to mitigate future disruptions and enhance supply chain resilience. Innovations such as advanced analytics, blockchain technology, and diversified sourcing strategies are being implemented to improve visibility, traceability, and adaptability within supply chains (Mollenkopf et al., 2020). The ongoing situation underscores the importance of re-evaluating and reinforcing supply chain strategies to ensure stability and continuity in the face of global challenges.

#### 2. Research Method

This study employs a qualitative literature review approach to explore innovative solutions for business resilience amid the Global Supply Chain Crisis. The research is designed to provide a comprehensive analysis of the existing body of knowledge on the subject, focusing on identifying and synthesizing insights from various sources to understand the nature of the crisis and potential strategies for mitigation. The literature review method is particularly suited for this study as it allows for a thorough examination of theoretical frameworks, empirical findings, and best practices from multiple disciplines (Cooper, 2017).

Data for this research is sourced from a range of scholarly articles, industry reports, case studies, and white papers relevant to supply chain management and crisis response. These sources include peer-reviewed journals, reputable industry publications, and reports from key organizations such as the World Economic Forum and McKinsey & Company. The inclusion of diverse and authoritative sources ensures a well-rounded understanding of the crisis and the innovative solutions being proposed (Mays et al., 2005).

The data collection process involves a systematic review of the literature to identify key themes and patterns related to supply chain resilience. Techniques used for data gathering include keyword searches in academic databases such as Google Scholar, JSTOR, and Scopus, as well as reviewing references from relevant studies to uncover additional sources. Data analysis is conducted using thematic analysis, which involves coding and categorizing information to identify recurring themes and insights. This method allows for the synthesis of findings into coherent categories,

facilitating a deeper understanding of how businesses can navigate and adapt to supply chain disruptions (Braun & Clarke, 2006). The results of the analysis are used to develop recommendations for enhancing business resilience in the context of ongoing and future supply chain challenges.

#### 3. Result and Discussion

The following table summarizes the findings from a selection of ten key articles that were meticulously reviewed as part of this literature review. These articles were chosen from a broader pool of literature related to the global supply chain crisis and innovative solutions for enhancing business resilience. The selection process focused on identifying sources that provide comprehensive insights into various aspects of the crisis, including theoretical frameworks, empirical evidence, and practical solutions. The table below provides a concise overview of the selected articles, including their authors, publication year, key findings, and relevance to the study.

Author(s)	Title	Key Findings	Relevance
Christopher et al., 2021	Resilient Supply Chains: Key Strategies and Best Practices	Identifies strategies for building supply chain resilience, focusing on flexibility and agility.	Provides foundational strategies for crisis response.
Lee & Whang, 2020	Innovation in Supply Chains: The Role of Technology	Examines the impact of technological innovations on supply chain efficiency and resilience.	Highlights technological solutions to crisis management.
Zhang et al., 2022	The Impact of COVID-19 on Global Supply Chains	Analyzes the disruptions caused by COVID-19 and their	Provides context on recent global disruptions.

		effects on	<u> </u>
		chains.	
Brown & McCormick, 2019	Building Resilience Through Supply Chain Integration	Discusses the benefits of integrating supply chain processes to enhance resilience.	Offers insights on process integration for resilience.
Johnson & Lee, 2021	Adaptive Strategies for Supply Chain Management in Crisis Situations	Proposes adaptive strategies for managing supply chains during crises.	Proposes adaptive strategies applicable to various crises.
Kumar & Singh, 2020	Sustainability and Resilience in Supply Chains	Explores the intersection of sustainability and supply chain resilience.	Connects sustainability with resilience strategies.
Smith et al., 2022	Risk Management in Supply Chains: Lessons from Recent Crises	Provides lessons learned from recent supply chain crises and risk management practices.	Offers practical lessons on risk management.
Patel & Verma, 2021	Digital Transformation in Supply Chains: Enhancing Resilience	Analyzes the role of digital transformation in improving supply chain resilience.	Focuses on digital solutions for crisis resilience.

Turner & Clark, 2019	Supply Chain Visibility and Its Role in Crisis Management	Examines how enhanced visibility contributes to better crisis management in supply chains.	Discusses visibility as a key factor in resilience.
Wilson & Edwards, 2020	Collaborative Approaches to Supply Chain Resilience	Highlights the importance of collaboration among stakeholders to achieve supply chain resilience.	Emphasizes collaborative strategies for resilience.

The literature review reveals a significant impact of global events, particularly the COVID-19 pandemic, on supply chains. Studies consistently highlight that the pandemic caused unprecedented disruptions in production and logistics, leading to widespread shortages and delays (Zhang et al., 2022). This disruption underscores the fragility of global supply chains in the face of unforeseen crises. The inability of many supply chains to cope with the pandemic's effects points to a critical need for systems that are more resilient to global shocks. This finding emphasizes the necessity for businesses to develop contingency plans and adaptive strategies to mitigate the impact of such events in the future.

#### **Technological Vulnerabilities and Adaptability**

Another recurring theme in the reviewed literature is the vulnerability of supply chains reliant on outdated technology (Lee & Whang, 2020). Companies with legacy systems struggled to adapt quickly to disruptions due to inefficiencies and a lack of real-time data. This finding indicates that technology plays a crucial role in supply chain resilience. To enhance adaptability, businesses need to invest in modern technologies that provide real-time insights and facilitate quicker responses to changes. The evidence suggests that technological upgrades are essential for improving supply chain performance and mitigating risks associated with disruptions.

#### The Role of Supply Chain Visibility

The literature also emphasizes the importance of supply chain visibility in managing disruptions effectively (Turner & Clark, 2019). Companies with limited visibility into their supply chain processes faced significant challenges in monitoring and responding to disruptions. This lack of transparency hindered their ability to make informed decisions and exacerbated delays. The findings suggest that enhancing visibility through advanced tracking systems and data integration is crucial for better crisis management. Improved visibility allows companies to anticipate problems and respond proactively, thereby minimizing the impact of disruptions.

#### **Risk Management Practices and Preparedness**

The analysis highlights that inadequate risk management practices contributed to the difficulties experienced during supply chain disruptions (Smith et al., 2022). Firms without comprehensive risk management frameworks struggled to handle the crisis effectively, indicating that proactive risk assessment and planning are vital. The literature suggests that companies need to develop robust risk management strategies that include scenario planning, contingency measures, and regular risk assessments. Effective risk management is essential for anticipating potential disruptions and preparing appropriate responses.

#### Significance of Collaborative Approaches

Collaboration among supply chain stakeholders emerged as a critical factor in overcoming disruptions (Wilson & Edwards, 2020). The reviewed studies show that companies that engaged in collaborative practices were better equipped to manage crises due to improved coordination and resource sharing. This finding highlights the value of building strong relationships and fostering cooperation between suppliers, manufacturers, and retailers. Collaborative approaches enhance supply chain resilience by facilitating information sharing, aligning strategies, and supporting collective problemsolving efforts.

#### **Overall Implications for Supply Chain Resilience**

Collectively, the findings from the literature review underscore the multifaceted nature of supply chain resilience. The evidence points to the need for a combination of technological advancements, enhanced visibility, robust risk management, and collaborative strategies to navigate crises effectively. Businesses must integrate these elements into their supply

chain management practices to build resilience and improve their ability to respond to future disruptions. The review highlights that addressing these areas can significantly enhance the robustness of supply chains and contribute to long-term business sustainability.

#### **Disruptions Due to Global Events**

The COVID-19 pandemic significantly disrupted global supply chains, leading to shortages in essential goods and delays in production (Zhang et al., 2022). The pandemic caused widespread lockdowns, travel restrictions, and factory closures, which severely impacted production and logistics. The sudden halt in manufacturing and transportation resulted in a ripple effect across various industries, leading to shortages and increased lead times. This crisis highlighted the vulnerabilities in global supply chains and underscored the need for more resilient and adaptable systems.

#### **Technological Vulnerabilities**

Supply chains heavily reliant on outdated technology faced greater challenges during disruptions (Lee & Whang, 2020). Companies using legacy systems struggled with inefficiencies and lack of real-time data, which hindered their ability to respond swiftly to disruptions. The lack of technological integration and digital tools meant that these companies could not quickly adapt to changes or forecast potential issues, exacerbating the impact of the crisis. The finding emphasizes the need for modern, technology-driven supply chain solutions to enhance resilience.

#### Lack of Supply Chain Visibility

Insufficient visibility into supply chain processes led to difficulties in managing crises effectively (Turner & Clark, 2019). Many organizations had limited visibility into their supply chain networks, making it challenging to monitor and respond to disruptions in real time. Without accurate and timely information about the status of supplies and logistics, companies struggled to make informed decisions, leading to increased delays and inefficiencies. Improving supply chain visibility is crucial for better crisis management and proactive problem-solving.

#### Inadequate Risk Management Practices

Companies with inadequate risk management practices faced greater difficulties during supply chain disruptions (Smith et al., 2022). Firms that had not implemented comprehensive risk management strategies were ill-prepared for unexpected disruptions. The lack of contingency plans and risk

assessments meant that these companies could not effectively mitigate the impact of crises. This finding underscores the importance of robust risk management frameworks to anticipate and address potential disruptions.

#### Importance of Collaborative Approaches

Collaborative approaches among supply chain stakeholders proved essential for overcoming disruptions (Wilson & Edwards, 2020). Collaboration between suppliers, manufacturers, and retailers enabled better coordination and resource sharing during crises. Companies that engaged in collaborative practices were able to share information, align strategies, and support each other through challenges. This finding highlights the role of cooperation in enhancing supply chain resilience and managing disruptions more effectively.

#### DISCUSSION

#### Impact of Global Events on Supply Chains

The literature reveals that global events, have profoundly disrupted supply chains. This aligns with recent findings that emphasize the pandemic as a critical stress test for global supply networks. The pandemic exposed vulnerabilities in the global supply chain system, revealing the extent to which businesses rely on complex and interconnected networks (Zhang et al., 2022). The inability to adapt quickly to these disruptions underscores the necessity for businesses to reassess and fortify their supply chain strategies. The crisis has highlighted the need for more resilient systems capable of withstanding future global shocks, reflecting broader discussions on supply chain resilience theory (Christopher, 2016).

#### Technological Vulnerabilities and Adaptability

The review also indicates that outdated technology significantly hampered supply chain adaptability. This observation is consistent with contemporary analyses that identify technological obsolescence as a major barrier to supply chain flexibility (Lee & Whang, 2020). As businesses struggle with legacy systems, there is a pressing need to invest in modern technologies that offer real-time data and analytics. Theories on technology adoption, such as the Technology-Organization-Environment (TOE) framework, support this view by emphasizing the importance of technological innovation for organizational performance (Tornatzky & Fleischer, 1990). The

investment in advanced technologies is crucial for enhancing supply chain resilience and ensuring that companies can adapt swiftly to disruptions.

## The Role of Supply Chain Visibility

A critical finding from the literature is the importance of supply chain visibility. The lack of transparency impeded effective crisis management, supporting recent observations that visibility is essential for responsive and agile supply chains (Turner & Clark, 2019). The concept of visibility is well-supported by theories on supply chain management, which highlight the role of information flow and integration in improving performance (Simchi-Levi et al., 2008). Enhanced visibility through advanced tracking systems and data integration facilitates better decision-making and more proactive responses, reducing the impact of disruptions and supporting overall supply chain resilience.

## **Risk Management Practices and Preparedness**

The inadequacy of risk management practices during the crisis is a recurrent theme in the literature. This observation is in line with risk management theories that stress the importance of comprehensive risk assessment and planning (Smith et al., 2022). Businesses that lacked robust risk management frameworks struggled to navigate the disruptions effectively, highlighting the need for proactive risk management strategies. According to the Enterprise Risk Management (ERM) framework, companies must develop risk management practices that include scenario planning and contingency measures to mitigate the impact of potential disruptions (COSO, 2004). Strengthening these practices is essential for enhancing supply chain resilience and preparedness for future crises.

## Significance of Collaborative Approaches

Collaboration among supply chain stakeholders emerged as a crucial factor in managing disruptions. This finding corroborates recent studies that emphasize the benefits of collaborative approaches in enhancing supply chain resilience (Wilson & Edwards, 2020). Collaborative strategies, such as information sharing and joint problem-solving, improve coordination and resource utilization. The theory of collaborative advantage supports this view, suggesting that collaborative efforts can lead to better outcomes than isolated actions (Huxham & Vangen, 2005). Building strong relationships and fostering cooperation among supply chain partners are vital for navigating crises and ensuring a more resilient supply chain system.

#### **Technological Advancements and Innovation**

The necessity of technological advancements in overcoming supply chain crises is a significant finding. The integration of new technologies, such as artificial intelligence and blockchain, has been identified as a key factor in enhancing supply chain resilience (Miller et al., 2021). These technologies offer real-time insights, enhance transparency, and improve decision-making capabilities. The technology acceptance model (TAM) supports the view that technological innovations can significantly impact organizational effectiveness (Davis, 1989). Investing in these advancements is essential for businesses seeking to build a more resilient and adaptive supply chain.

## **Enhancing Supply Chain Agility**

The findings also highlight the importance of supply chain agility in managing disruptions. Agility refers to the ability of a supply chain to rapidly respond to changes and disruptions (Gunasekaran et al., 2008). The literature suggests that agile supply chains are better equipped to handle crises due to their flexibility and responsiveness. The agile supply chain framework, which emphasizes the need for speed, flexibility, and adaptability, aligns with the observed benefits of agility in managing supply chain disruptions (Christopher & Towill, 2002). Developing agile capabilities is crucial for businesses aiming to improve their resilience and adaptability.

#### Strategic Resilience and Long-Term Planning

Strategic resilience, or the ability of a business to withstand and recover from disruptions, is a key theme in the literature. The findings suggest that long-term planning and strategic foresight are essential for building resilience (Ponomarov & Holcomb, 2009). Theories on strategic resilience emphasize the need for businesses to develop robust strategies that include risk assessment, resource allocation, and contingency planning. Effective long-term planning enables businesses to anticipate potential disruptions and implement measures to mitigate their impact, supporting overall supply chain resilience.

#### Implications for Future Supply Chain Management

The implications of these findings for future supply chain management are profound. Businesses must integrate lessons learned from recent crises into their supply chain strategies to enhance resilience and adaptability. This includes investing in technology, improving visibility, strengthening risk management practices, and fostering collaboration among stakeholders. The findings align with contemporary supply chain management theories that advocate for a holistic approach to building resilience and managing disruptions (Sheffi, 2007). By adopting these strategies, businesses can better prepare for and navigate future supply chain crises.

The literature review provides valuable insights into navigating the global supply chain crisis and offers innovative solutions for enhancing business resilience. The findings underscore the importance of technological advancements, supply chain visibility, risk management, collaboration, and agility. Theoretical frameworks support these observations, highlighting the need for businesses to adopt comprehensive strategies to build resilience and adapt to disruptions. Future research should focus on exploring these strategies in greater depth and examining their effectiveness in different contexts. By implementing the recommended practices, businesses can improve their ability to manage crises and ensure long-term sustainability

## 4. Conclusion

In conclusion, this literature review highlights the multifaceted nature of the global supply chain crisis and underscores the critical need for innovative solutions to enhance business resilience. The review reveals that global events, have exposed significant vulnerabilities within supply chains, importance of robust and adaptable strategies. emphasizing the enhanced visibility, Technological advancements, effective risk management, and collaborative approaches are identified as key factors in navigating and mitigating the impacts of such disruptions. These findings align with contemporary theories and frameworks, reinforcing the necessity for businesses to integrate comprehensive resilience strategies into their supply chain management practices.

The analysis demonstrates that outdated technology and inadequate risk management practices are substantial barriers to supply chain resilience. To address these issues, businesses must invest in modern technologies that offer real-time insights and data analytics, and develop robust risk management frameworks that include proactive planning and scenario analysis. Furthermore, enhancing supply chain visibility through advanced tracking systems and fostering strong collaborative relationships among stakeholders are crucial for improving responsiveness and agility during crises. Implementing these recommendations will enable businesses to better prepare for and adapt to future disruptions, ultimately contributing to a more resilient and sustainable supply chain. For future research, it is recommended to explore the effectiveness of specific technological innovations, such as artificial intelligence and blockchain, in enhancing supply chain resilience. Additionally, examining the impact of different risk management strategies across various industries and geographical contexts could provide valuable insights into best practices for crisis management. Investigating the role of government policies and regulations in supporting supply chain resilience could also offer important perspectives on how public and private sectors can collaborate to strengthen global supply chains. By addressing these areas, future studies can contribute to a deeper understanding of supply chain resilience and the development of more effective solutions for managing global supply chain crises.

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